

Elektrische Antriebe in Segelflugzeugen



Oktober 1973

Brditschka MB-E1

MTOW ca. 500kg

E-Motor 10kW/100V (Bosch)

Akku-System Ni-Cd ca. 1kWh

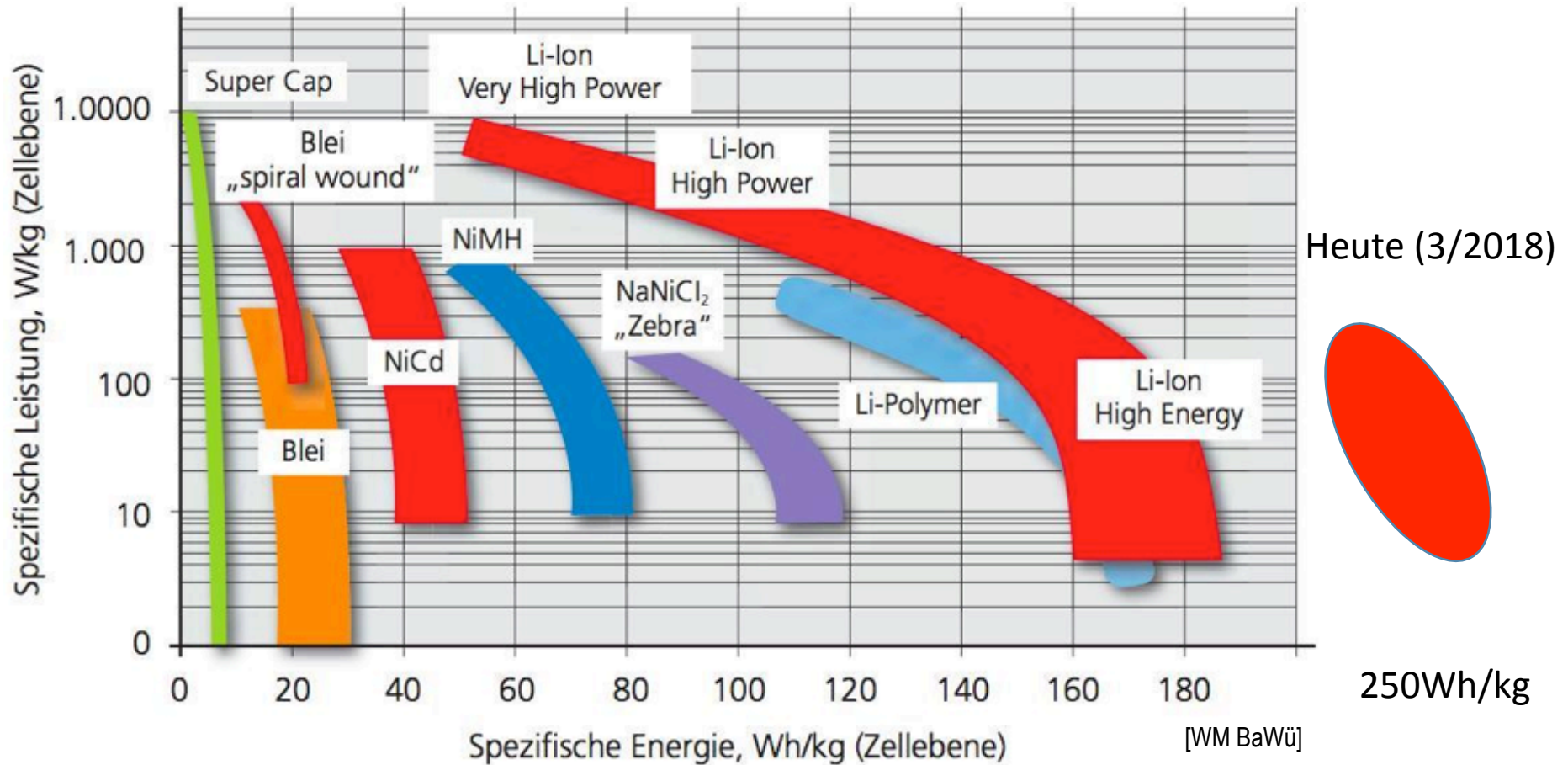
Flugzeit 12 min

Elektrischer Höhengewinn 350m

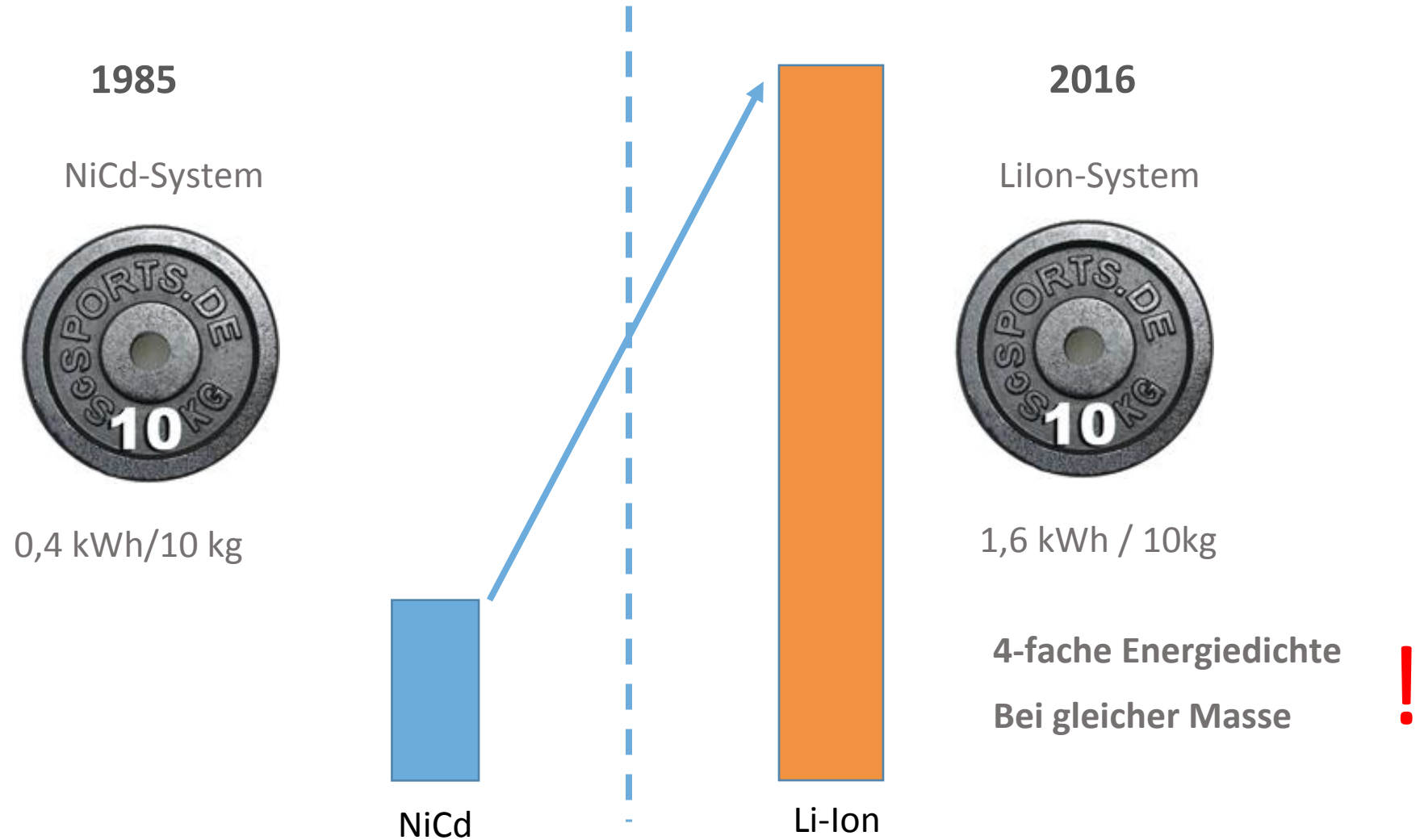


[HB-Flugtechnik]

Wie haben sich elektrische Energiespeicher entwickelt?



Entwicklung der Energiedichte



Beispiel: FES-Akkupack

Masse (2 Packs)

30 kg

Energieinhalt

4 kWh

Energiedichte (netto*)

133 Wh/kg
(7,5 kg/kWh)



LZ-Design

*)Incl. BMS, Gehäuse, Stecker,...

Wieviel Energie steckt in den Akkus? *)

2 kWh



1 L

4 kWh



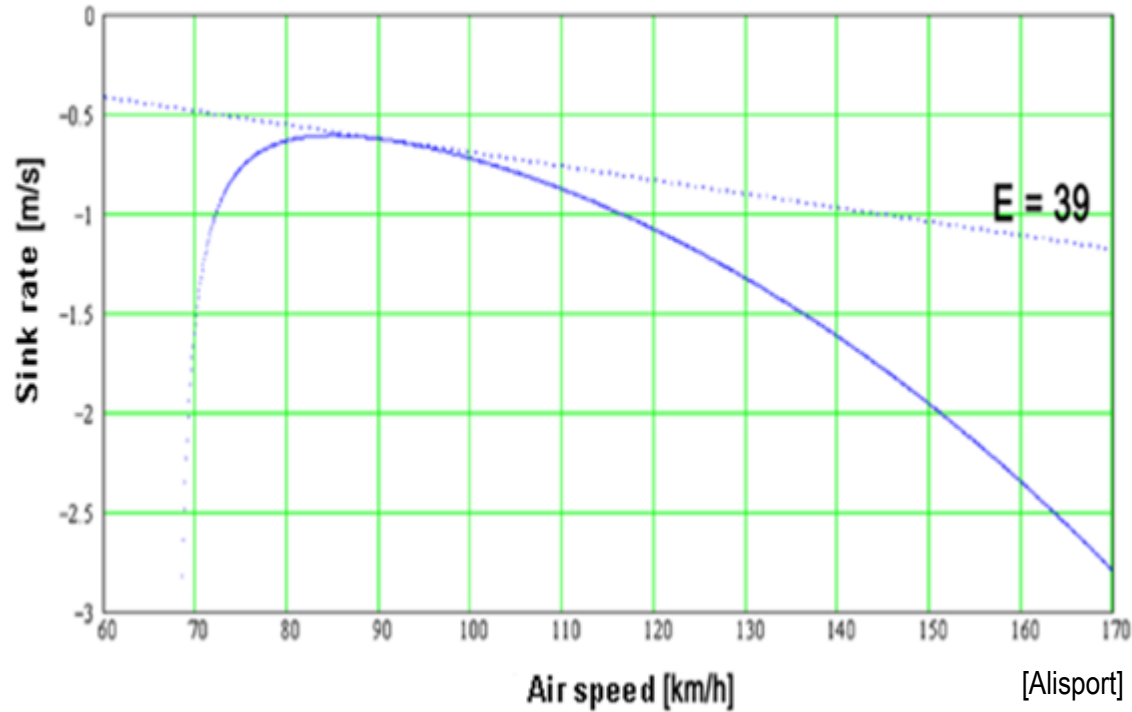
2 L

[LZ-Design]

*) unter Berücksichtigung der Wirkungsgrade von Verbrenner- und Elektroantrieb

Wie weit, wie hoch reicht eine Akkuladung?

Speed Polar



Leistungsbedarf für den Horizontalflug

(M_{tow} = 300kg; v_h = 90 km/h; polares Sinken = 0,65 m/s)

$$P_{\text{mech}} = \frac{\partial h}{\partial t} * G$$

$$P_{\text{mech}} = \frac{0,65 \text{ m}}{\text{s}} * 300 \text{ kg} * 9,81 \text{ m/s}$$

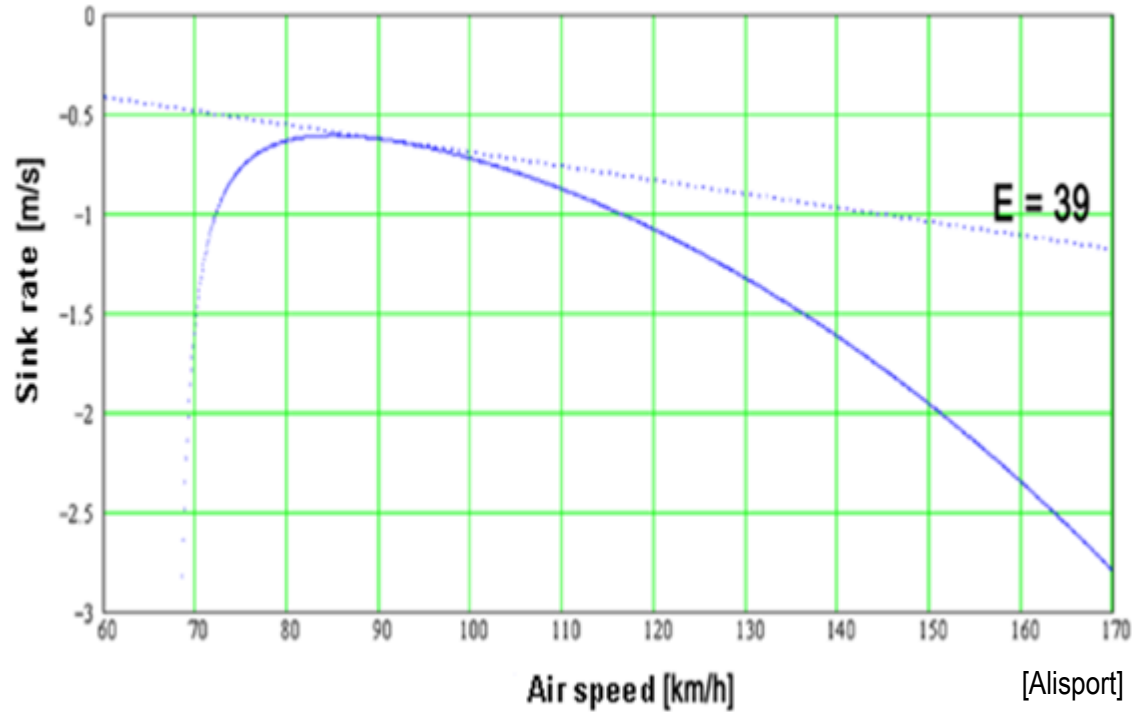
$$\eta_{(\text{prop})} = 50\%$$

$$P_{\text{mech}} = 1,91 \text{ kW}$$

$$\underline{\underline{P_{\text{el}} = 4 \text{ kW}}}$$

Wie weit?

Speed Polar



Reichweite im Horizontalflug

$P_{el} = 4 \text{ kW} !$

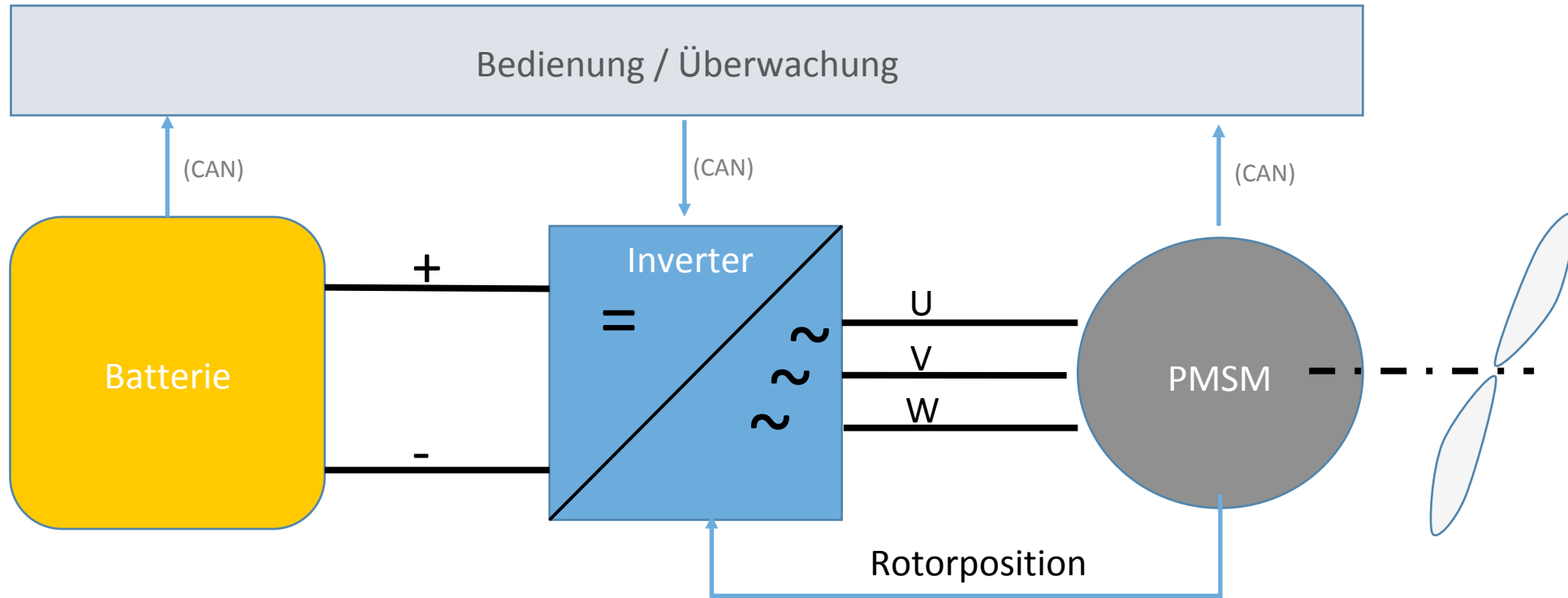
„Tankinhalt“ = 4kWh

Flugzeit = 1h !

Reichweite = Flugzeit x Geschwindigkeit

Reichweite_(90km/h) = 90 km !

Welche Komponenten hat ein Elektroantrieb?



ASG32-EL

400V

80A

Sinus



2300 rpm

FES

114V

190A

Block



4500 rpm

Welche Elektromotoren kommen zum Einsatz?

Bürstenmotor

Asynchronmotor*)

ESM

(Elektrisch erregte Synchron Maschine)

PMSM

(Permanent Magnet erregte Synchron Maschine)

~~Preisgünstig
Bürstenfeuer
Verschleiß~~

~~Preisgünstig
Hohes Gewicht/kW~~

~~Preisgünstig
Hohes Gewicht/kW
Großer Bauraum
Schlechterer Wirkungsgrad~~

Teuer
Geringes Gewicht/kW
Kleiner Bauraum
hoher Wirkungsgrad

Derzeit alternativlos!

Alle Elektromotoren brauchen ein Drehfeld!

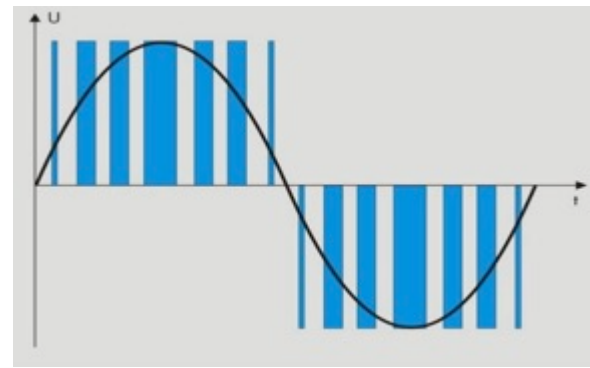
*)Einsatz im KFZ(Tesla, ZOE,....)

Der Umrichter (Inverter) erzeugt das Drehfeld

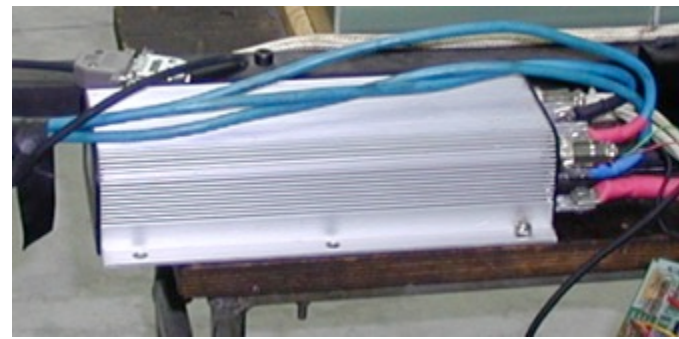
- Sinus-Kommutierung
- Spannungslage > 400V
- IGBTs
- Geringe Schaltverluste



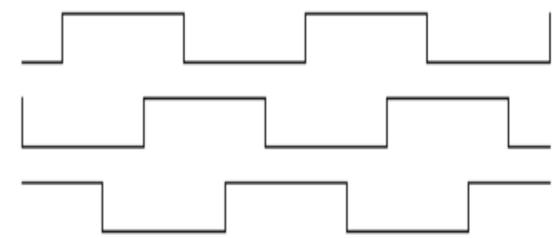
? [?]



- Block-Kommutierung
- Spannungslage < 130V
- MOSFETs
- Sehr geringe Schaltverluste



Kelly-Inverter [Eckert]



Welche Motoren kommen zum Einsatz?

Beispiel EMRAX 228

Geringes Rastmoment („no cogging“)

Masse 12kg

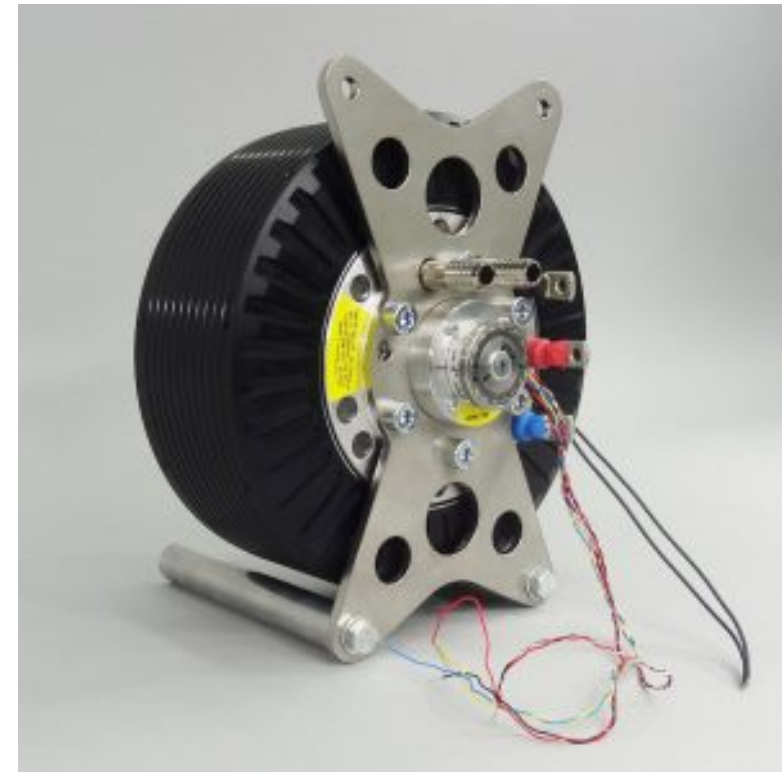
Leistung 50 kW (67PS) *)

Leistungsdichte_{50kW} 4,2 kW/kg

Kommutierung Sinusförmig

EMF 1V/10rpm

100V → 1000rpm



[Enstroj]

*) 100 kW kurzzeitig bei 5500 rpm

Welche Motoren kommen zum Einsatz?

Beispiel FES M 100

Hohes Rastmoment („cogging“)

Masse 7 kg

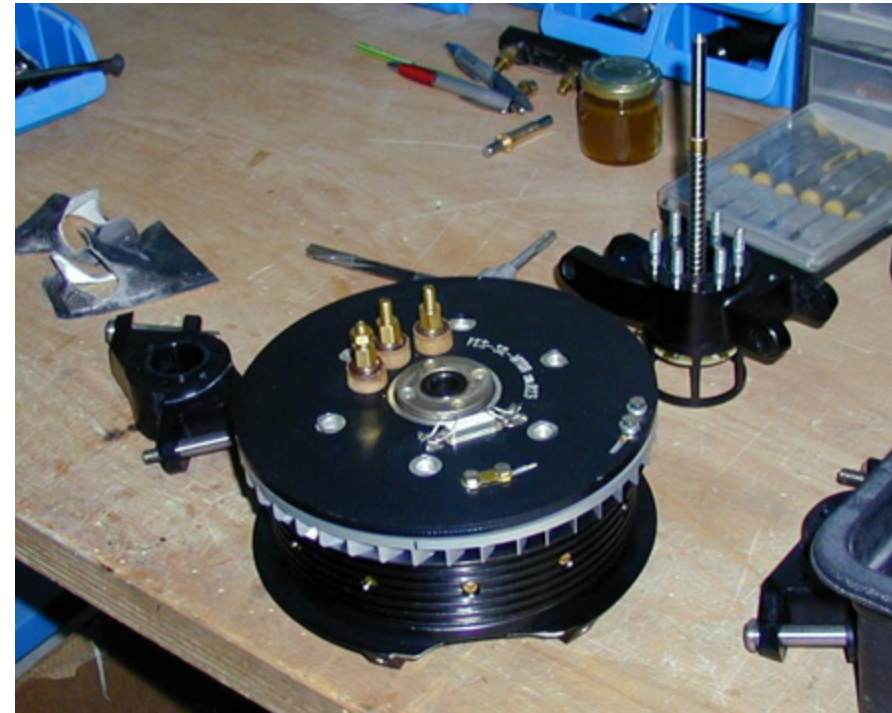
Leistung 22 kW (29 PS)

Leistungsdichte_{22kW} 3,1 kW/kg

Kommutierung Block

EMF 1V/45rpm

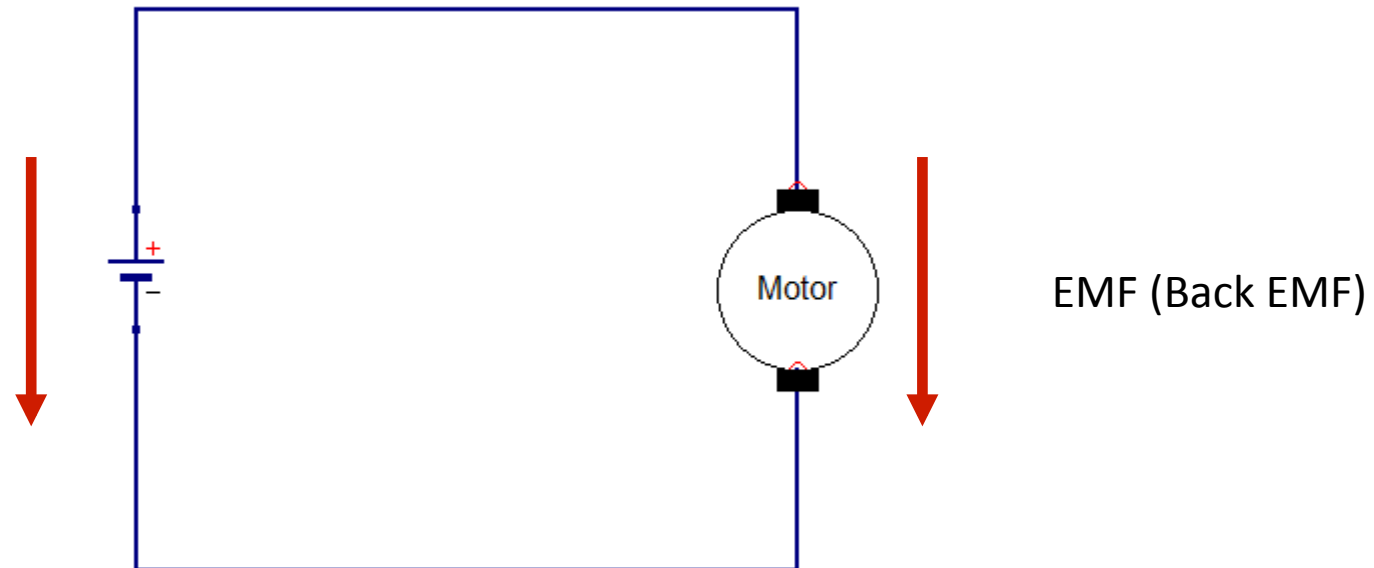
100V → 4500rpm



[Eckert]

Gibt es eine Drehzahlbegrenzung?

Ein rotierender Motor erzeugt seinerseits eine Spannung, die der Quelle entgegenwirkt!



Welche Akku-Zell-Typen gibt es?

Rundzellen



[Eckert]

Prismatische Zellen



[Eckert]

Pouch-Zellen



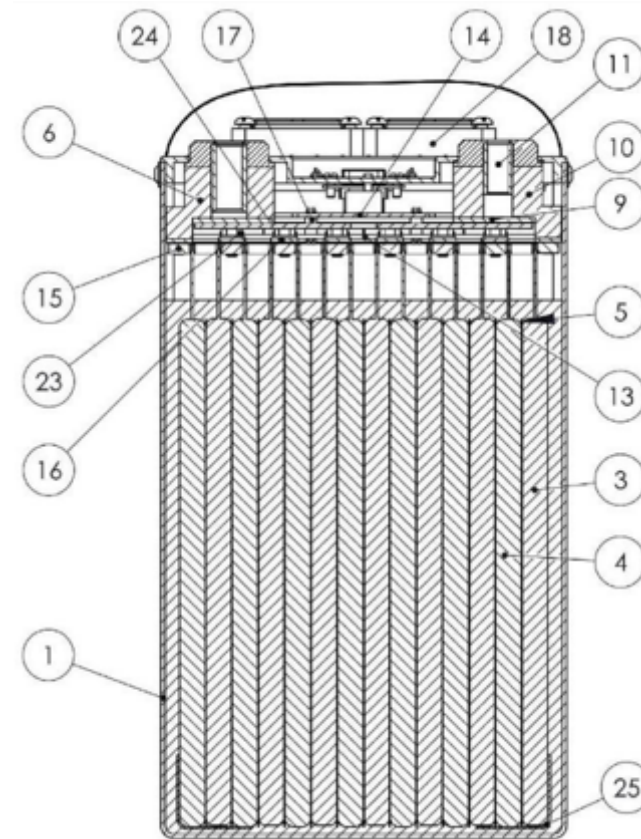
[Eckert]

Welche Akku-Zellen kommen im Flugzeug zum Einsatz?

High Power „Pouch“-Zelle (Coffeebag)



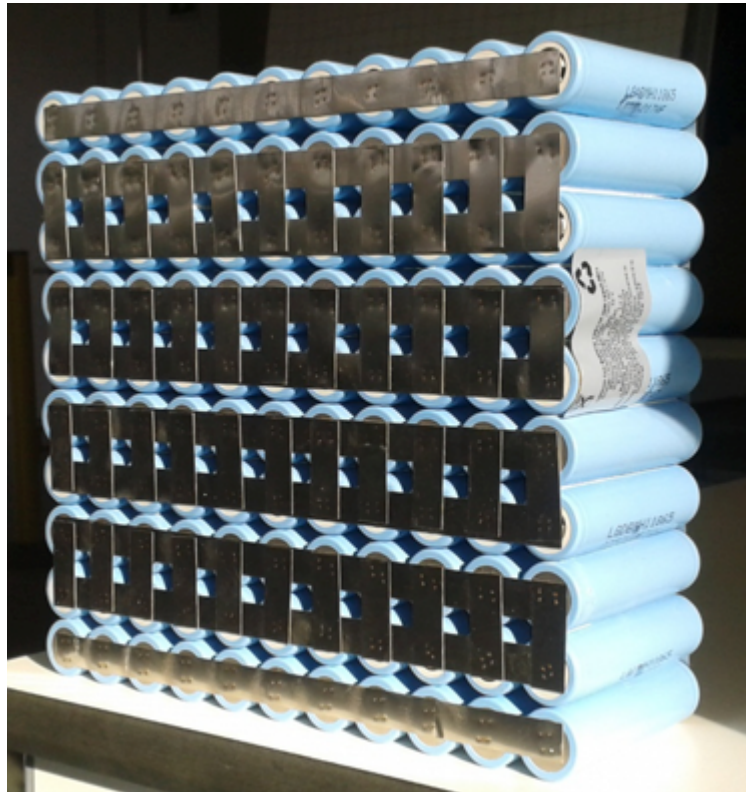
FES-Battery-Pack



[LZ-Design]

Welche Akku-Zellen kommen im Flugzeug zum Einsatz?

High Power Rundzelle



[Eckert]

Akkupack für einen Motorroller

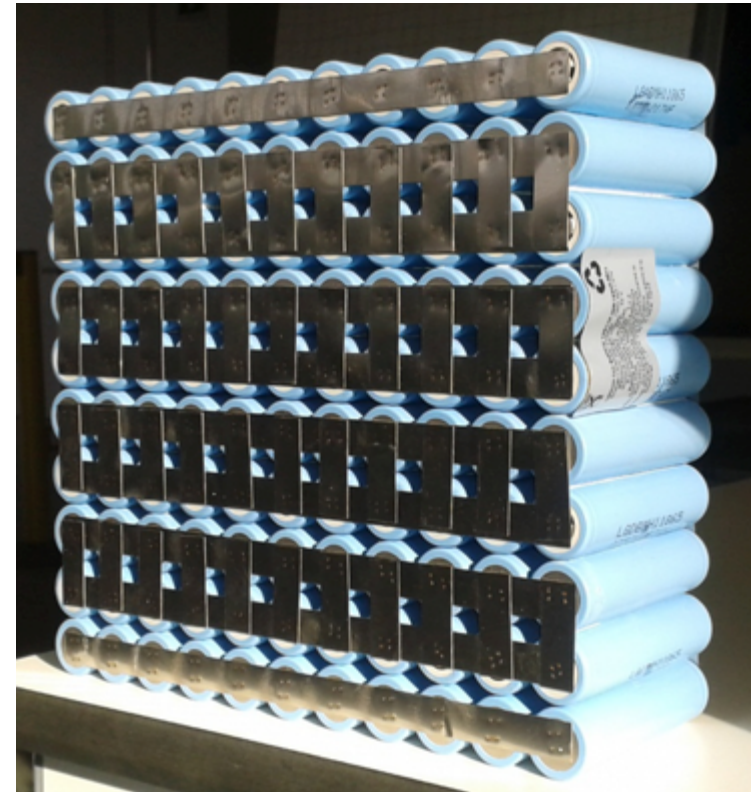
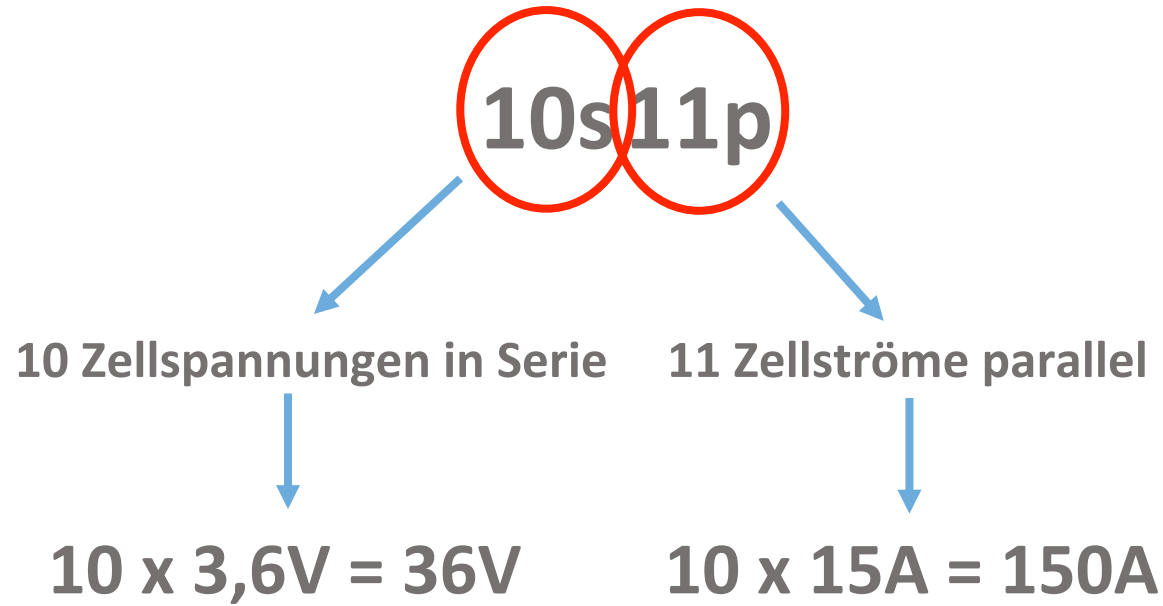


ASG32-EL Prototyp

[Eckert]

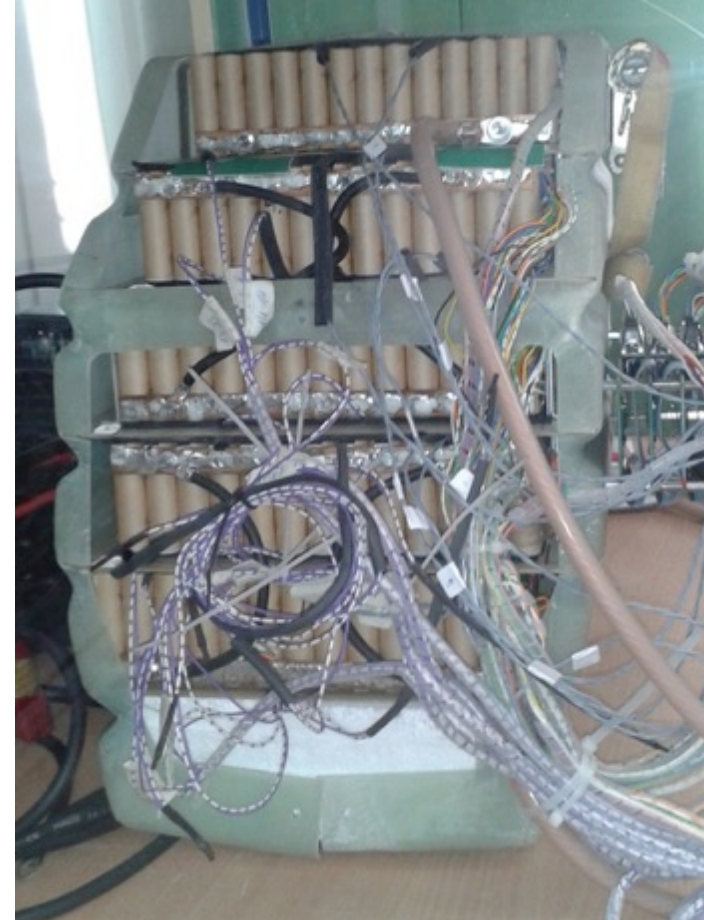
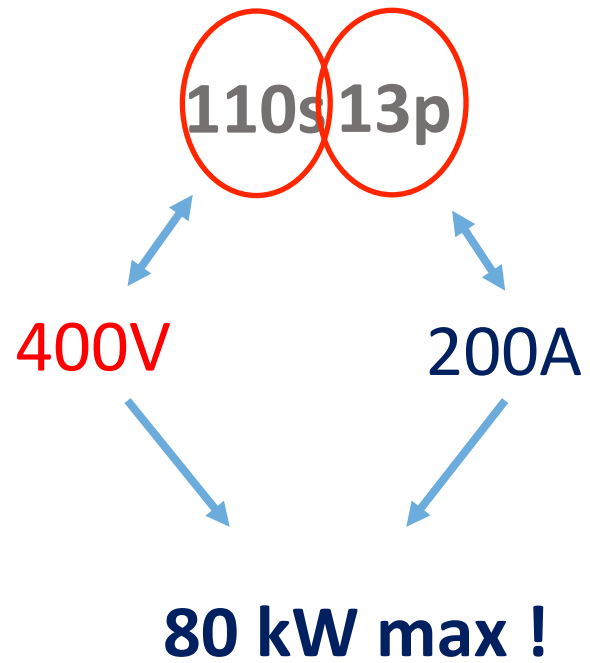
„Nomenklatur“ von Batteriepacks?

Beispiel



Welche Akku-Zellen kommen im Flugzeug zum Einsatz?

ASG32-EL Prototyp



[Eckert]

Welche Behandlung brauchen Akkus?



Datenblatt beachten!

Spannungen

Ladeschlußspg.

No.	ITEM	VALUE	REMARK
1	Rated Capacity	Typ. 41.0Ah Min. 40.0Ah	Charge@0.2C(8.0A) Discharge@0.5C(20A)
2	Nominal Voltage	3.7V	
	Lower limit voltage	2.7V	
	Upper limit voltage	4.2 ± 0.03V	
3	Max. Conti. Charge Current	120A	CC-CV charging is required End Condition: 0.05C(2.0A) or 5Hr Temperature: 23 ± 3°C
4	Max. Conti. Discharge Current	320A	
	Peak Discharge Current	480A	Less than 10sec
5	Operation Temperature Range	Charge: 0 ~ 45°C	@60 ± 25% R.H.
		Discharge: -20 ~ 60°C	
6	Storage Temperature Range	less than 1 year -20 ~ 25°C	@60 ± 25% R.H. SOC 50 ± 5%
		less than 3 months 25 ~ 40°C	
		less than 1 week 40 ~ 60°C	
7	Weight	Max. 1,030.0g	
8	Cell Dimension	Length : Max.222.0mm	Except for tab length
		Width : Max.214.0mm	
		Thickness : Max.10.7mm	Initial full charge

Welche Behandlung brauchen Akkus?



Datenblatt !

Spannungen

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Datenblatt !

Ströme

Ladestrom

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Datenblatt !

Temperaturlimits

beim Laden

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Ladeverfahren

Welche Behandlung brauchen Akkus?



Datenblatt !

Spannungen

Ströme

Temperaturlimits

Ladeverfahren

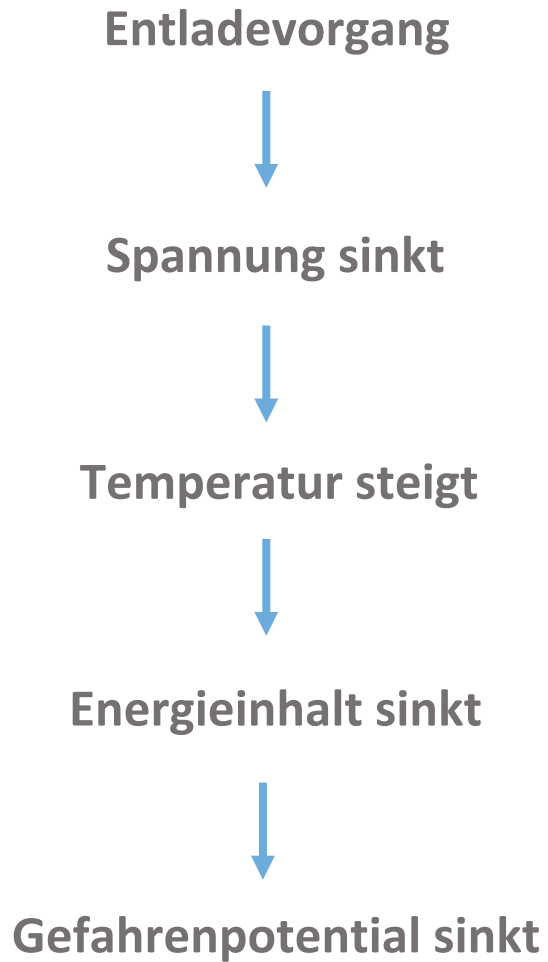
Ladeschlußspg.
Entladeschlußspg.

Ladestrom
Entladestrom

beim Laden
beim Entladen

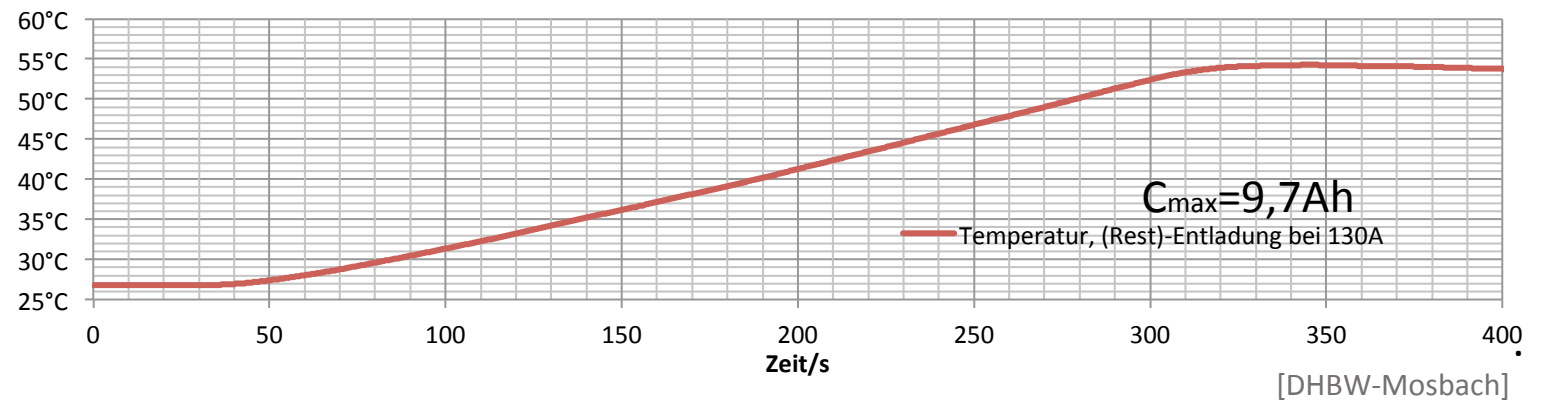
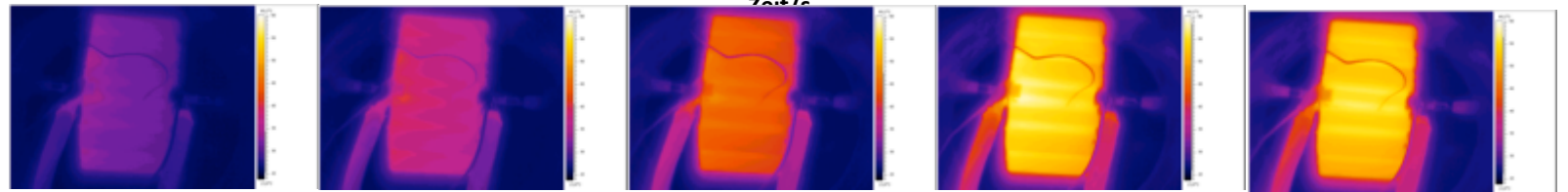
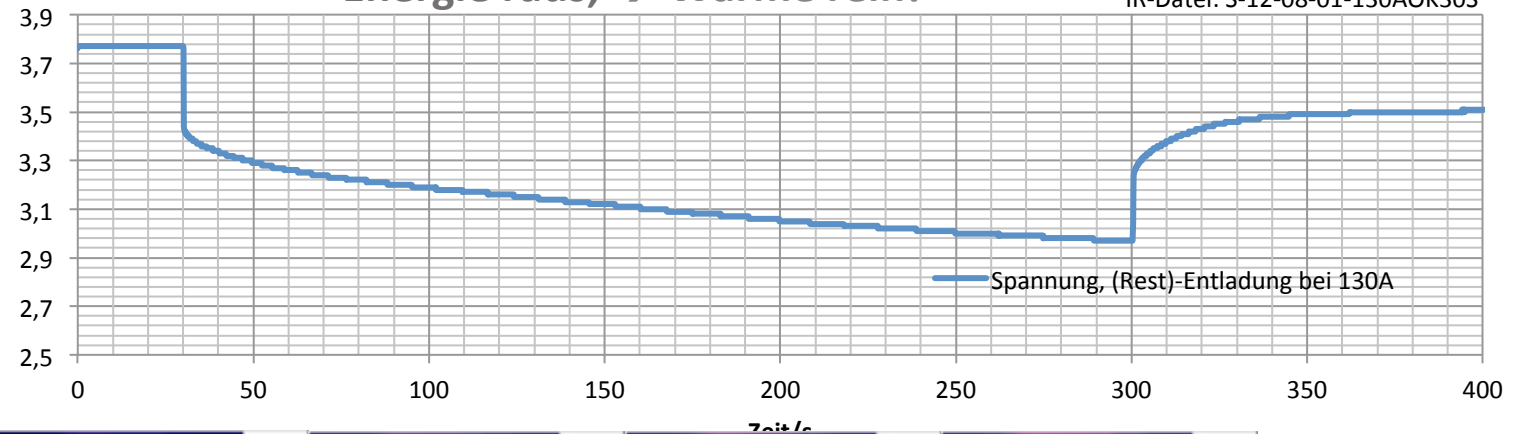
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Was passiert im Betrieb?



Energie raus, → Wärme rein!

IR-Datei: S-12-08-01-130AOK30S



[DHBW-Mosbach]

Wie gefährlich sind Akkus?



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Aldershot, Hants GU11 2HR
Tel: 01252 510300
Fax: 01252 378999
www.aai.gov.uk

AAIB
Air Accidents Investigation Branch

AAIB Bulletin S3/2017 SPECIAL

ACCIDENT

Aircraft Type and Registration:	HPH Glasflugel 304 eS, G-GSGS
No & Type of Engines:	1 LZ Design D.O.O FES-HPH-M100 brushless electric motor
Year of Manufacture:	2016 (Serial no: 059-MS)
Location:	Parham Airfield, West Sussex
Date & Time (UTC):	10 August 2017 at 1121 hrs
Type of Flight:	Private
Persons on Board:	Crew - 1 Passengers - None
Injuries:	Crew - None Passengers - N/A
Nature of Damage:	Fire damage to FES batteries and FES battery compartment
Commander's Licence:	British Gliding Association Gliding Certificate
Commander's Age:	55 years
Commander's Flying Experience:	314 hours (of which 25 were on type) Last 90 days - 9 hours Last 28 days - 7 hours
Information Source:	AAIB Field Investigation

Notification

At 1530 hrs on 10 August 2017, the Air Accidents Investigation Branch (AAIB) was notified of a battery fire occurrence involving an HPH Glasflugel 304 eS electric self-sustainer sailplane during landing at Parham Airfield, West Sussex. The occurrence was initially referred to the British Gliding Association (BGA) for investigation in accordance with an existing Memorandum of Understanding between the AAIB and the BGA for non-fatal gliding accidents. Having conducted an initial investigation, the BGA requested further assistance from the AAIB, resulting in the AAIB launching a Field Investigation on 21 August 2017.

This Special Bulletin contains facts which have been determined up to the time of issue. It is published to inform the aviation industry and the public of the general circumstances of accidents and serious incidents and should be regarded as tentative and subject to alteration or correction if additional evidence becomes available.

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Figure 1

Fire in the FES battery compartment following the landing roll

Wann wird es gefährlich?

- **Überladung (falsches Ladeverfahren/Ladegerät)**
- **(einmalige!) Tiefentladung**
- **Kurzschluss**
- **Mechanische Beschädigung**
- **Temperaturen > 60°C**



Was schadet Akkus?

- **Lagern im vollgeladenen Zustand**
- **Lagern bei tiefen/hohen Temperaturen**
- **Laden bei tiefen/hohen Temperaturen**
- **Entladen unter die Ladeschlußspannung**
- **Falsches Ladeverfahren/falsches Ladegerät**
- **Mechanischer Stress**

Does ! Wie macht man's richtig !

- **Sicherung für den „Worst Case“-Fall nahe bei den Akkuzellen**
- **Lilon-Akkus immer überwachen (Zellspannungen, Zelltemperaturen) BMS ist unerlässlich!**
- **Gegen mechanische Beschädigungen schützen (insbes. „Pouch“-Zellen)**
- **Betrieb und Lagerung bei moderaten Temperaturen**
Bei moderaten Temperaturen „einwintern“
- **Einlagerung (über Winter) im teilentladenen Zustand (50%)**

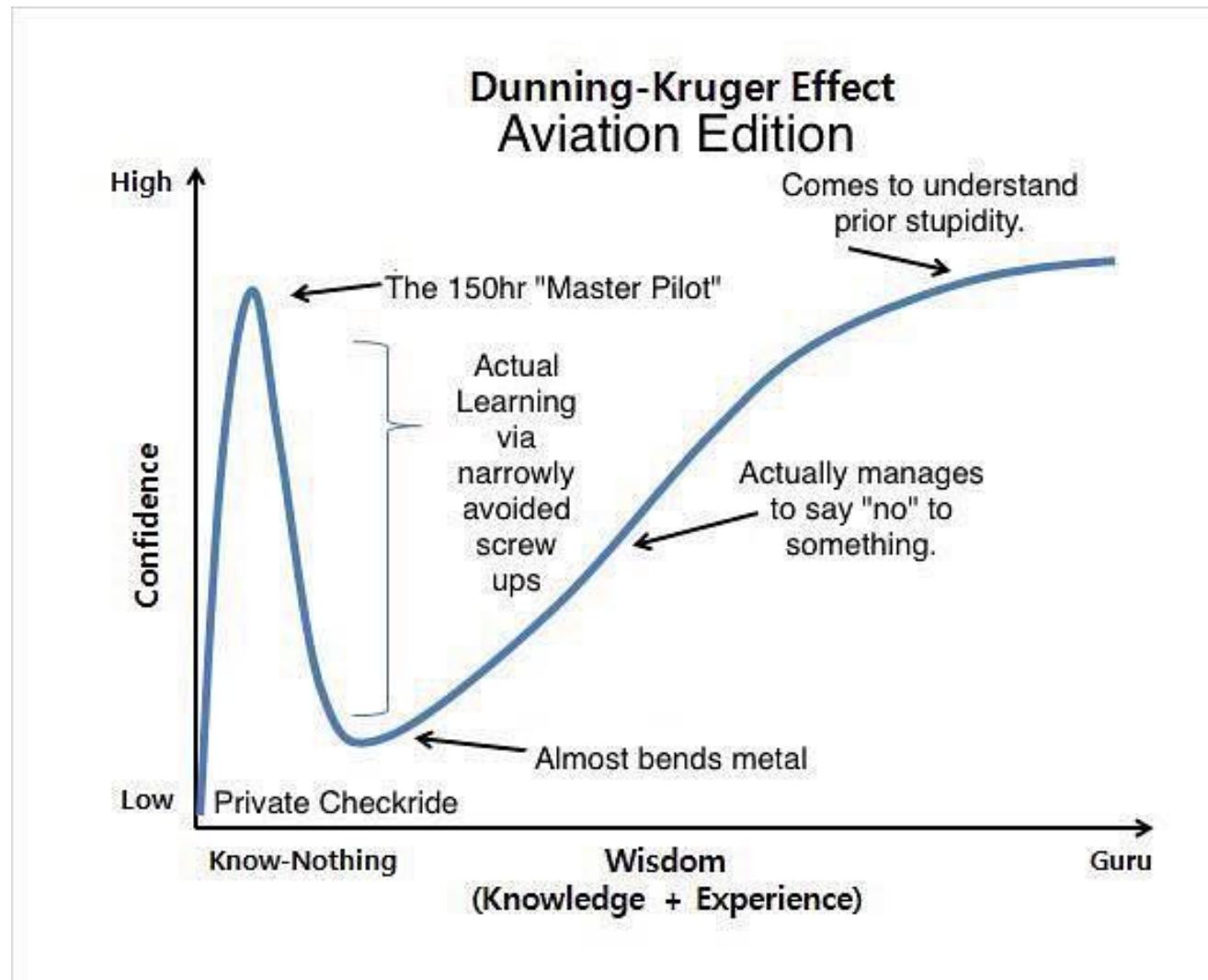
Don'ts! Was man nicht tun sollte !

➤ **Entladene Akkus unterschätzen !**

Entladene Akkus haben immer noch gefährlich hohes Spannungspotential
und gefährlich hohe Kurzschlussströme!

➤ **Zellen nicht „mischen“ (Bauart, unterschiedliche Chemien, Alter, Ladezustände)**

Wie weit, wie hoch?



Entwicklung des Vertrauens in etwas Neues

„Kognitive Verzerrung“ (Dunning-Kruger-Effekt)





Vielen Dank fürs Zuhören!

Fragen?



Wann sind Batterien am Ende

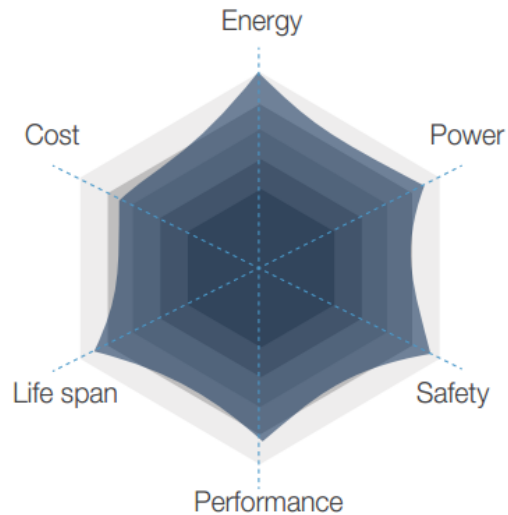
Lade-/Entladekapazität < 80%

Messen!

Innenwiderstand doppelt so hoch wie im Neuzustand

BMS, während des Ladevorgangs

Wie weit, wie hoch?



NMC + LFP+LTO (NANO)

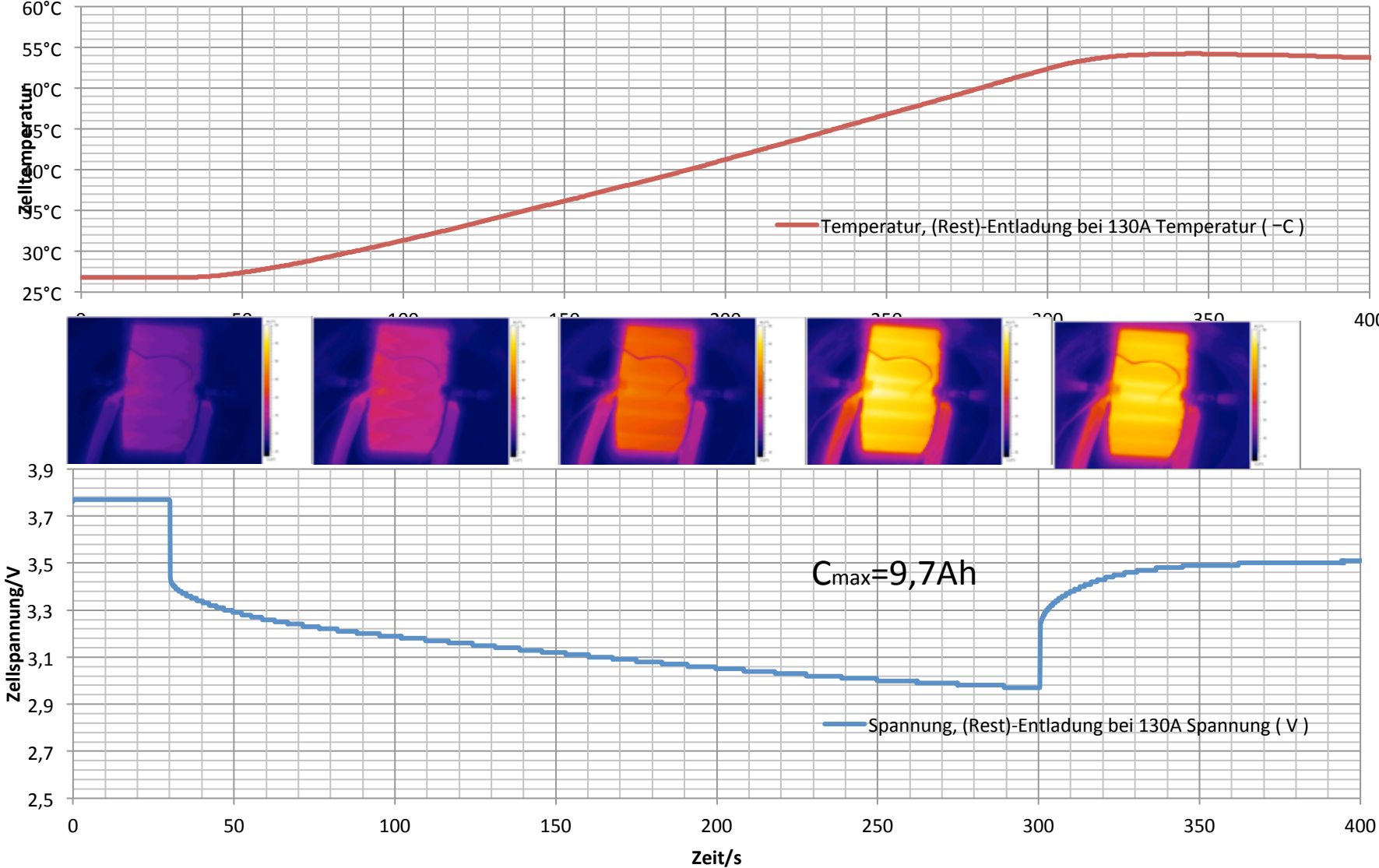
Advantages

- Specially designed for defense & aerospace application
- This hybrid type cell has incorporated the advantages of NMC, LFP and LTO cells in one cell. It is suitable for extremely volatile and dynamic operational conditions. The high power, energy and safety features allow the NANO cells to be flexibly applied in various applications.



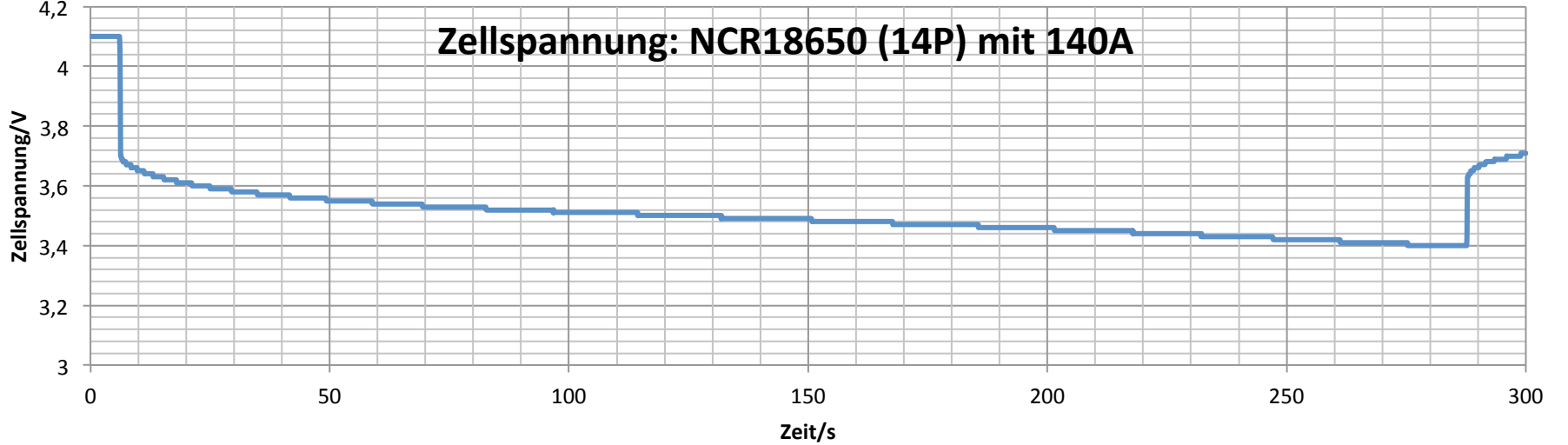
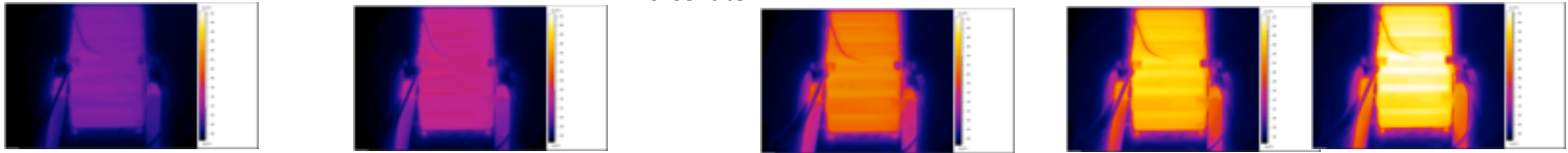
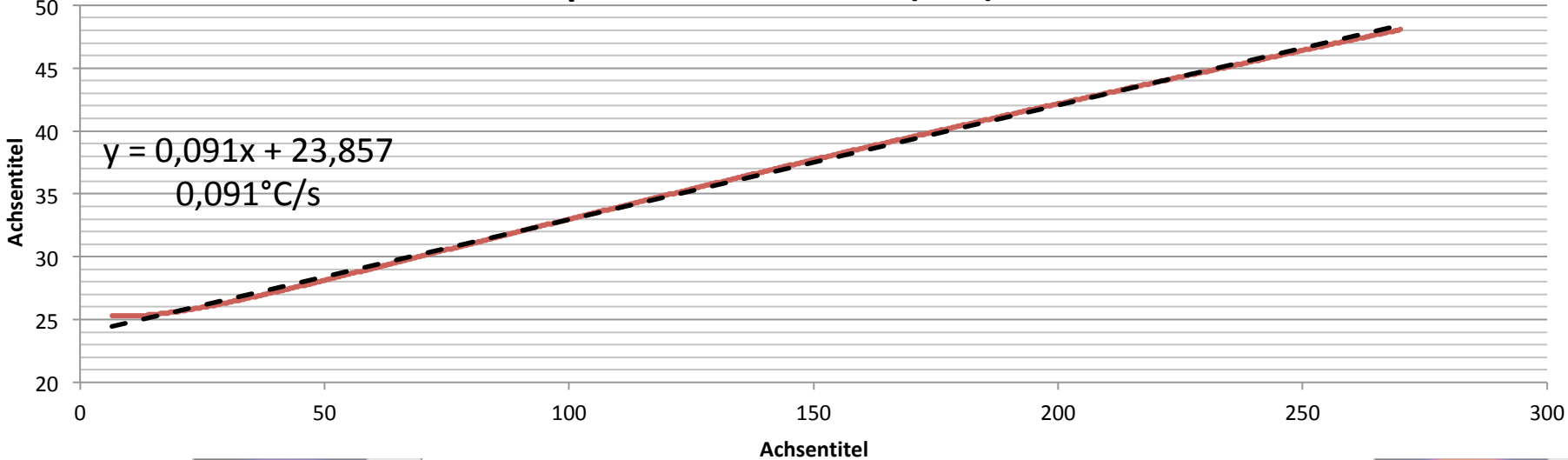
Entladeverhalten 130A ohne Kühlung

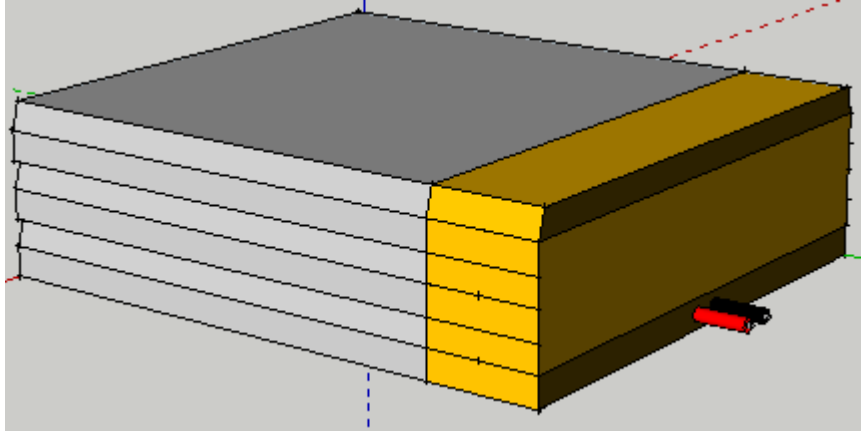
IR-Datei: S-12-08-01-130AOK30S

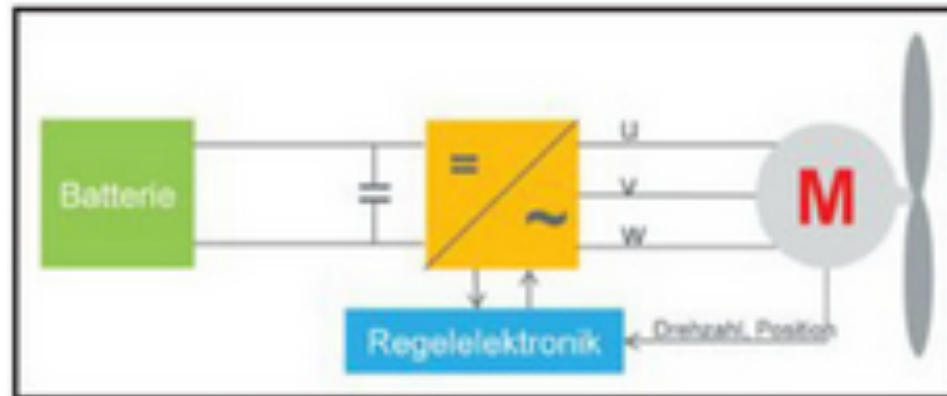


Entladung Panasonic NCR18650 (14P!) mit 140A

Zelltemperatur: NCR18650 (14P) mit 140A









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AAIB Bulletin S3/2017 SPECIAL

ACCIDENT

Aircraft Type and Registration:	HPH Glasflugel 304 eS, G-GSGS
No & Type of Engines:	1 LZ Design D.O.O FES-HPH-M100 brushless electric motor
Year of Manufacture:	2016 (Serial no: 059-MS)
Location:	Parham Airfield, West Sussex
Date & Time (UTC):	10 August 2017 at 1121 hrs
Type of Flight:	Private
Persons on Board:	Crew - 1 Passengers - None
Injuries:	Crew - None Passengers - N/A
Nature of Damage:	Fire damage to FES batteries and FES battery compartment
Commander's Licence:	British Gliding Association Gliding Certificate
Commander's Age:	55 years
Commander's Flying Experience:	314 hours (of which 25 were on type) Last 90 days - 9 hours Last 28 days - 7 hours
Information Source:	AAIB Field Investigation

Notification

At 1530 hrs on 10 August 2017, the Air Accidents Investigation Branch (AAIB) was notified of a battery fire occurrence involving an HPH Glasflugel 304 eS electric self-sustainer sailplane during landing at Parham Airfield, West Sussex. The occurrence was initially referred to the British Gliding Association (BGA) for investigation in accordance with an existing Memorandum of Understanding between the AAIB and the BGA for non-fatal gliding accidents. Having conducted an initial investigation, the BGA requested further assistance from the AAIB, resulting in the AAIB launching a Field Investigation on 21 August 2017.

This Special Bulletin contains facts which have been determined up to the time of issue. It is published to inform the aviation industry and the public of the general circumstances of accidents and serious incidents and should be regarded as tentative and subject to alteration or correction if additional evidence becomes available.

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Figure 1

Fire in the FES battery compartment following the landing roll

Volumen der Rauchgase

Ca. 3500 Liter !

Je voller der Ladezustand, desto mehr Gasentwicklung

Gase sind brennbar, benötigen jedoch Luftsauerstoff um zu verbrennen!

Gase sind toxisch

Je geringer der Ladezustand, desto weniger dramatischer verlauf des „Runaway“

18650

10 Wh/Zelle

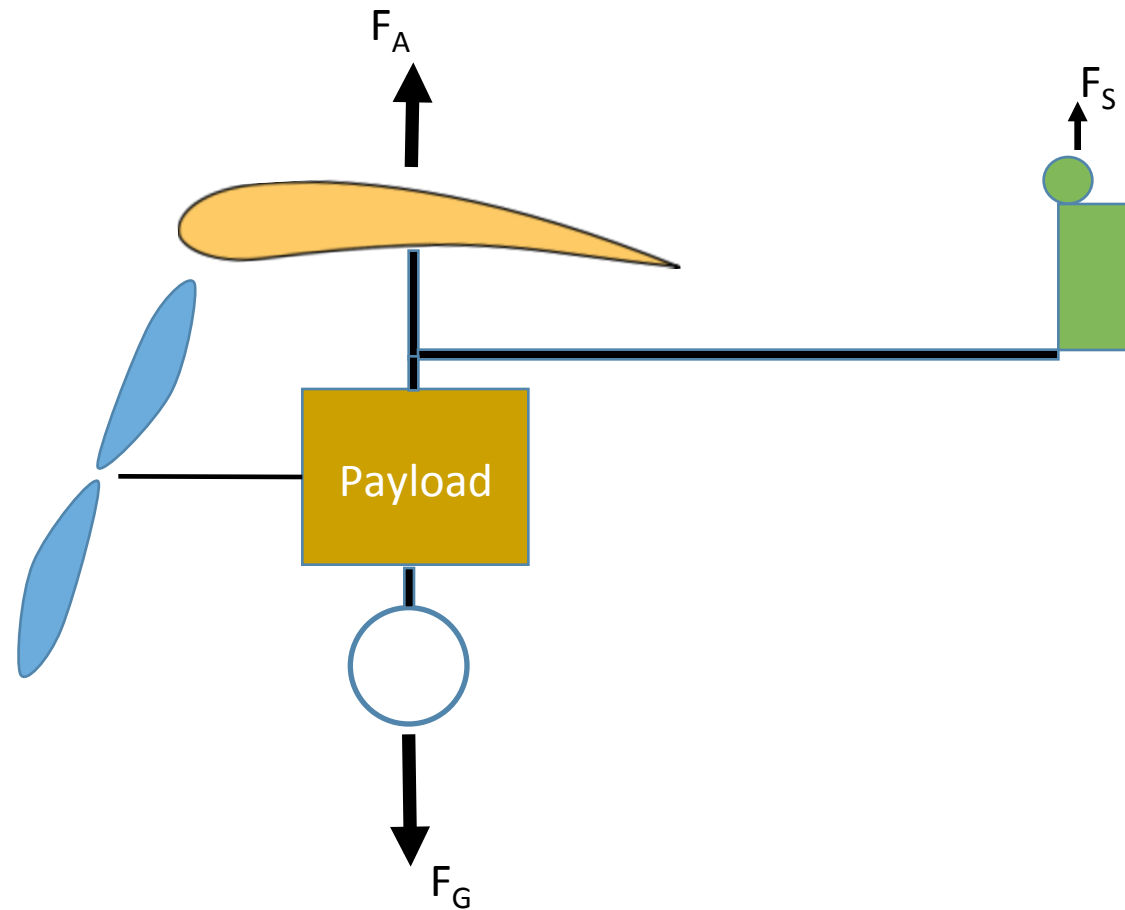
Rauchgas ca. 8-10 Liter/Zelle

Ca. 1000 Liter Rauchgas/kWh (bei 100% SOC)

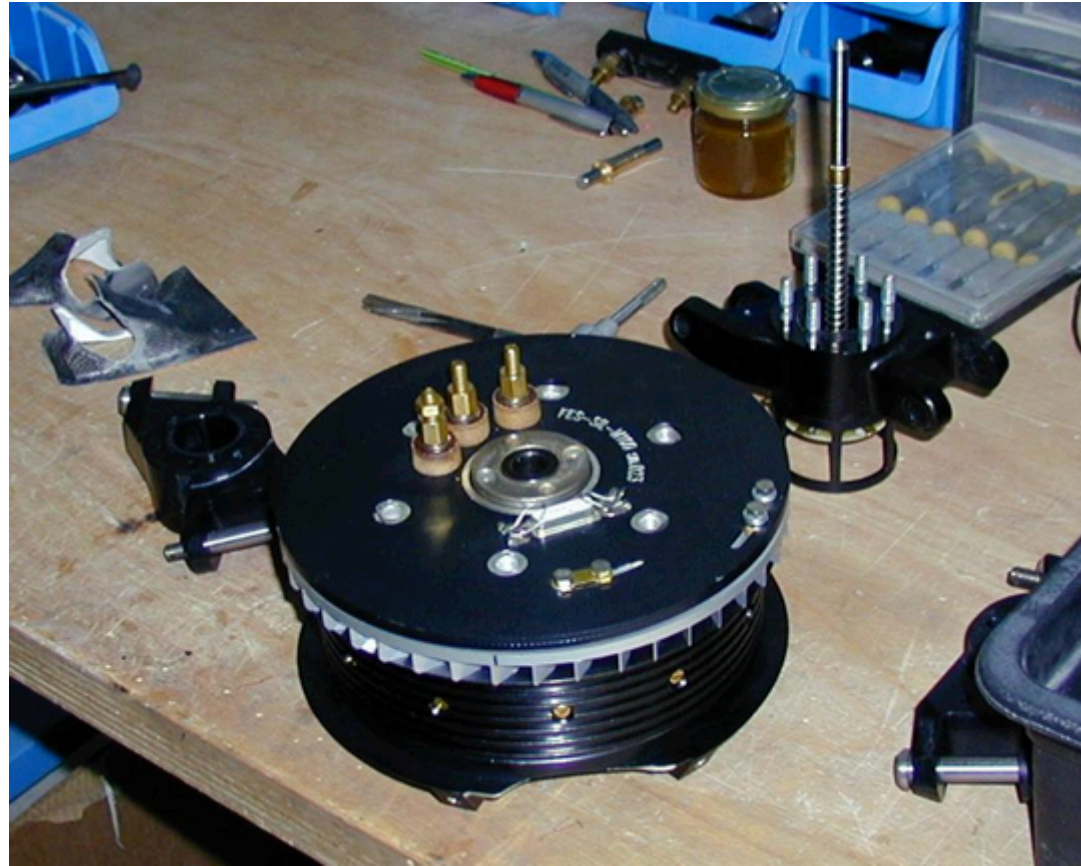
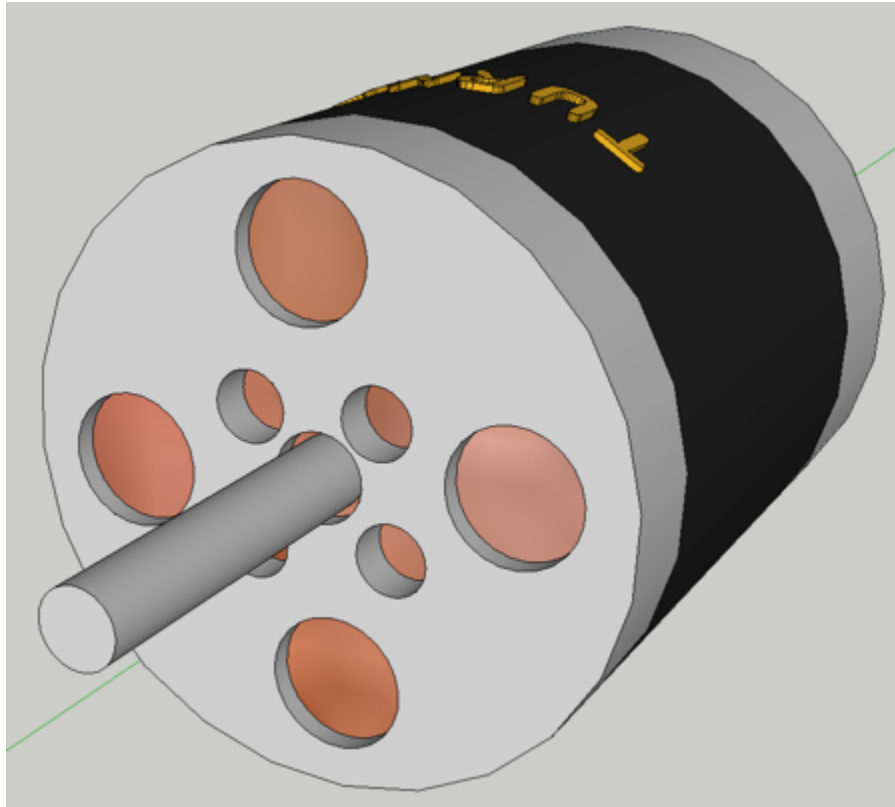


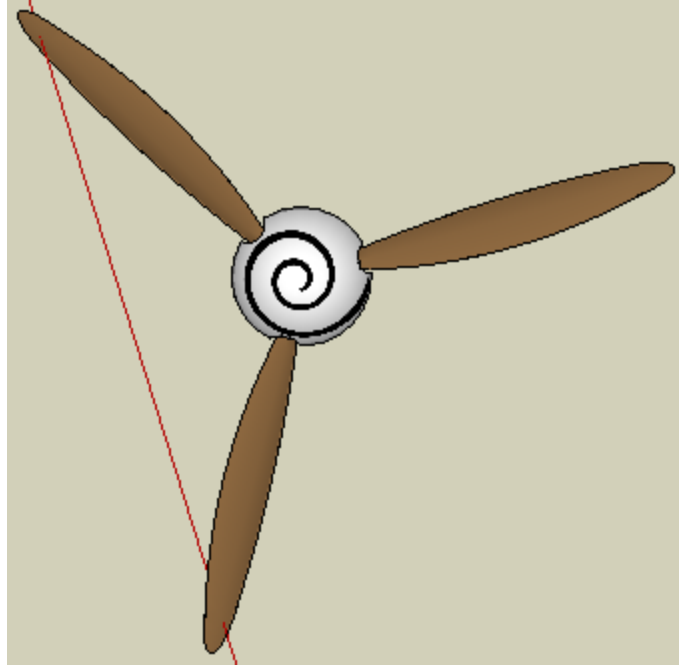
Ein Tragwerk alleine macht noch nicht glücklich!

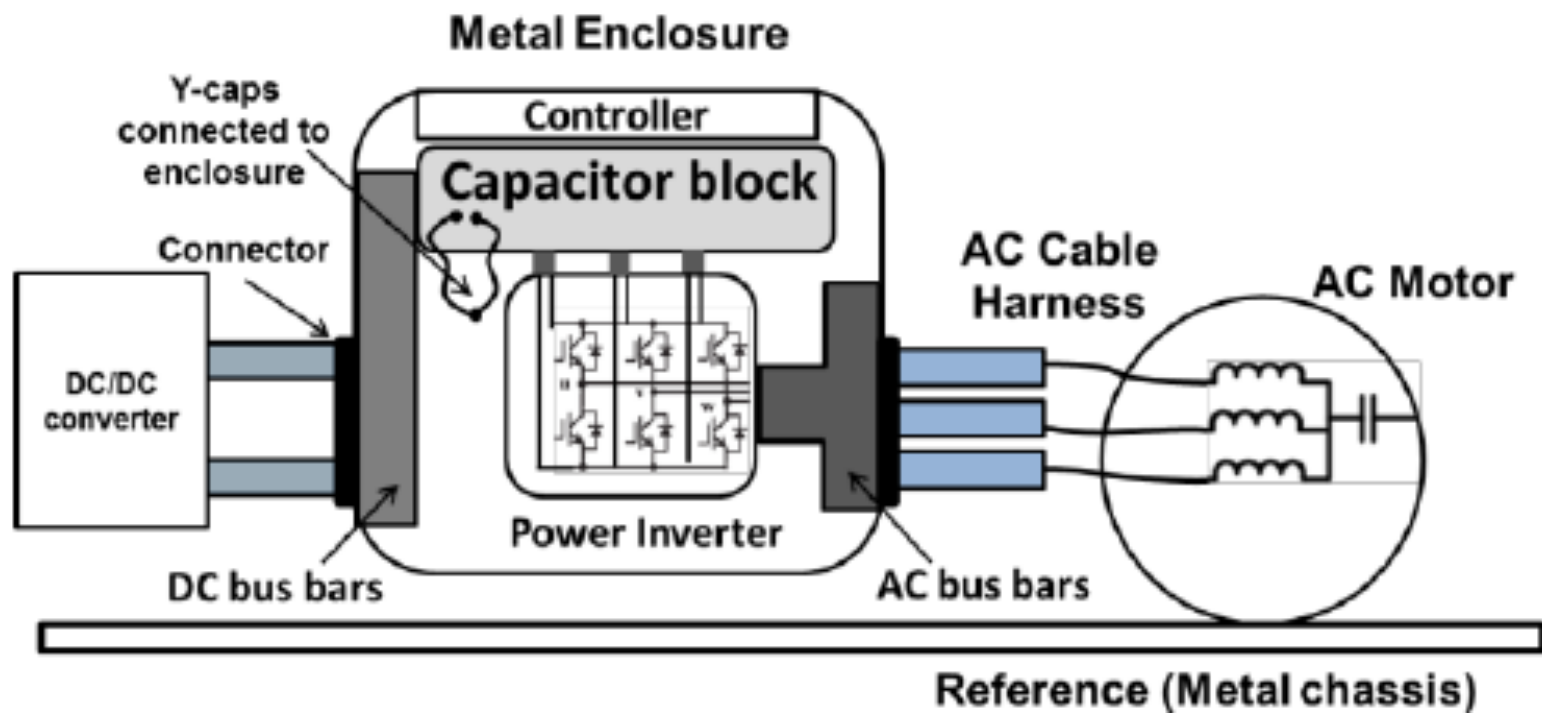
oder – Wozu braucht ein Flugzeug ein Triebwerk?

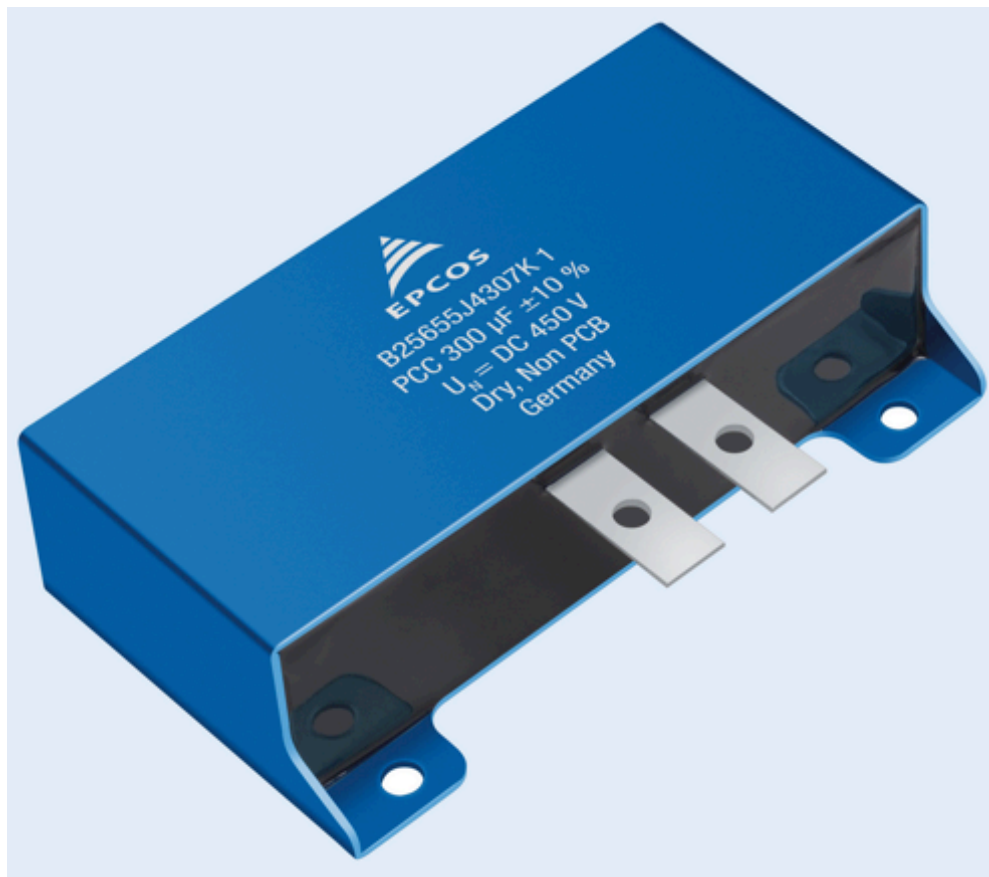












Y-Kondensatoren

Kabel

Widerstand und Induktivität

Kabellängen

Nach DIN VDE nicht anwendbar Feste Verlegung und Dauerbetrieb

Kabelquerschnitte

1m (DIN, 95mm²) = 0,85 kg (nur Cu o. Isolierung)

Gewicht

1m (Daumen, 25mm²) = 0,22kg (nur Cu)

Gewicht proportional zum Querschnitt

1m (Daumen, 35mm²) = 0,31kg (nur Cu)

Abschalteinrichtungen

Sicherungen

Schalter, Schütze

Kontakte

Kontaktübergänge

Steckverbinder

Spannungslagen

IMD

Akkus richtig laden

Eine Wissenschaft für sich!

Das „richtige“ Ladegerät verwenden!

Geeignete Messinstrumente (zu erschwinglichen Preisen)

- Isolationstester z.B. UNI-T

- Zangenamperemeter